

# Work Order ID 162816

Wednesday, June 14, 2017 2:39:41 PM

**\*162816\***

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Item ID: D350-607-511 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH  
 Start Date: 6/14/2017 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 6/22/2017 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: **JUN 14 2017** Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: **DAS 21 9-89** Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr   | Revision Nbr |             |     |   |  |  |  |  |  |
|------------|--------------|-------------|-----|---|--|--|--|--|--|
| D350-607-3 | E            | JUN 19 2017 | DAS | 6 |  |  |  |  |  |

|                               |                                                              |      |  |  |  |  |  |  |  |
|-------------------------------|--------------------------------------------------------------|------|--|--|--|--|--|--|--|
| 100                           | Document Control                                             | 0.00 |  |  |  |  |  |  |  |
| <b>*100*</b>                  | DOCUMENT CONTROL                                             |      |  |  |  |  |  |  |  |
| DC                            | Memo                                                         | 0.00 |  |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork | Photocopy bluefile & type labels per PPP D350-607-511 CHG007 |      |  |  |  |  |  |  |  |

4 **DAS 27 9-89**  
**JUN 21 2017**

|              |          |      |  |  |  |  |  |  |  |
|--------------|----------|------|--|--|--|--|--|--|--|
| 140          | Pick Kit | 0.00 |  |  |  |  |  |  |  |
| <b>*140*</b> |          |      |  |  |  |  |  |  |  |
| Packaging    | Memo     | 0.00 |  |  |  |  |  |  |  |
| Packaging    |          |      |  |  |  |  |  |  |  |

4 **DAS 28 9-89**  
**JUN 20 2017**

|                 |                                         |      |  |  |  |  |  |  |  |
|-----------------|-----------------------------------------|------|--|--|--|--|--|--|--|
| 150             | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
| <b>*150*</b>    |                                         |      |  |  |  |  |  |  |  |
| QC              | Memo                                    | 0.12 |  |  |  |  |  |  |  |
| Quality Control |                                         |      |  |  |  |  |  |  |  |

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**JUN 21 2017**

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Item ID: D350-607-511 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH  
Start Date: 6/14/2017 Start Qty: 4.00 **\*4\*** Cust Item ID:  
Required Date: 6/22/2017 Req'd Qty: 4.00 **\*4\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160                            | Identify as per dwg & Stock Location: _____            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*160*</b>                   | Packaging                                              |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D350-607-511 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                |                                                        |                      |         |        |              |               |               |                  |                |
| 170                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*170*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.40                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

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# Picklist Print

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Work Order ID: 162816

**\*162816\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 6/14/2017

Required Date: 6/22/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP  
REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C  
14.06.09 AS PER ECN14-572 DD VERF:JLM IPP Rev.D 17.06.08 As per  
IIN Rev.E DP Verify DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|         |  |              |    |  |  |     |      |         |    |   |  |                  |  |
|---------|--|--------------|----|--|--|-----|------|---------|----|---|--|------------------|--|
| D3910-7 |  | Manufactured | No |  |  | 140 | Each | 18.0000 | ** | 4 |  | DAS<br>6<br>9-89 |  |
|---------|--|--------------|----|--|--|-----|------|---------|----|---|--|------------------|--|

**\*D3910-7\***

Crosstube Lug

DAS  
27  
9-89

Location Loc Qty Loc Code

ST520 18

159716 18

|           |  |              |    |  |  |     |      |          |    |    |  |  |  |
|-----------|--|--------------|----|--|--|-----|------|----------|----|----|--|--|--|
| D3984-030 |  | Manufactured | No |  |  | 140 | Each | 108.0000 | ** | 32 |  |  |  |
|-----------|--|--------------|----|--|--|-----|------|----------|----|----|--|--|--|

**\*D3984-030\***

Rubber Extrusion, X-Tube, 3"

DAS  
27  
9-89

Location Loc Qty Loc Code

ST064 8

156579 8

ST064A 100

161657 100

|         |  |              |    |  |  |     |      |        |    |   |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|----|---|--|--|--|
| D4085-3 |  | Manufactured | No |  |  | 140 | Each | 2.0000 | ** | 4 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|----|---|--|--|--|

**\*D4085-3\***

Placard

DAS  
27  
9-89

Location Loc Qty Loc Code

ST078 2

154675 2

JUN 20 2017  
DAS  
28  
9-89

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DAS  
28  
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6  
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Work Order ID: 162816

**\*162816\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 6/14/2017

Required Date: 6/22/2017

D3910-5

Manufactured No

140

Each

19.0000

Start Qty: 4.00

Required Qty: 4.00

**\*D3910-5\***

Crosstube Lug

\*\*

DAS 6 JUN 20 2017 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST524

19

159715

19

Manufactured No

140

Each

0.0000

\*\*

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DAS 28 9-89

DAS 27 9-89

**\*D4148-041\***

Fwd Crosstube Lug Assembly

D4149-041

Manufactured No

140

Each

0.0000

\*\*

DAS 6 JUN 20 2017 9-89

DAS 28 9-89

**\*D4149-041\***

Aft Crosstube Lug Assembly

D4775-041

Manufactured No

140

Each

18.0000

\*\*

DAS 6 JUN 20 2017 9-89

DAS 28 9-89

**\*D4775-041\***

Strut Assembly

Location

Loc Qty

Loc Code

ST357

18

161991

10

161992

8

Manufactured No

140

Each

24.0000

\*\*

DAS 6 JUN 20 2017 9-89

DAS 28 9-89

D4776-3

**\*D4776-3\***

Skidtube Clevis

Location

Loc Qty

Loc Code

ST124

24

158633

20

160452

4

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**\*162816\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 6/14/2017

Required Date: 6/22/2017

AN4-14A Purchased No 140 Each 293.0000 Start Qty: 4.00 20 80

Required Qty: 100 JUN 20 2017

**\*AN4-14A\***  
Bolt

\*\*

DAS  
28  
9-89

DAS  
27  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 5       |          |
| 122141   | 5       |          |
| over003  | 200     |          |
| M136554  | 0       |          |
| M137495  | 100     |          |
| M137544  | 100     |          |
| ST344    | 88      |          |
| M137371  | 88      |          |

DAS  
6  
9-89

AN4-42A Purchased No 140 Each 68.0000

**\*AN4-42A\***  
Bolt

\*\*

DAS  
6  
9-89

DAS  
28  
9-89

JUN 20 2017

DAS  
27  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| over003  | 20      |          |
| M136148  | 0       |          |
| M137680  | 20      |          |
| ST341    | 48      |          |
| M137371  | 48      |          |

AN6-13A Purchased No 140 Each 40.0000

**\*AN6-13A\***  
BOLT

\*\*

DAS  
6  
9-89

DAS  
28  
9-89

JUN 20 2017

DAS  
27  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST335    | 20      |          |
| m137464  | 20      |          |
| ST355    | 20      |          |
| m137391  | 20      |          |

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**\*162816\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 6/14/2017

Required Date: 6/22/2017

MS21042L4

Purchased

No

140

Each

2,746.000 Start Qty: 4.00 24 96

Required Qty: 4.00

**\*MS21042L4\***

Nut

\*\*

DAS 6 JUN 20 2017 DAS 28 9-89

| Location           | Loc Qty | Loc Code |
|--------------------|---------|----------|
| FP001              | 10      |          |
| m133363            | 10      |          |
| GA                 | 51      |          |
| m135058            | 51      |          |
| OVER007            | 1400    |          |
| m137402            | 400     |          |
| m137680            | 1000    |          |
| ST303              | 1285    |          |
| <del>m137371</del> | 285     |          |
| m137544            | 1000    |          |

DAS 27 9-89

MS21042L6

Purchased

No

140

Each

246.0000 2 8

**\*MS21042L6\***

Nut

\*\*

DAS 6 JUN 20 2017 DAS 28 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| OVER007  | 150     |          |
| m137361  | 100     |          |
| m137587  | 50      |          |
| ST303    | 96      |          |
| 137459   | 50      |          |
| m137075  | 46      |          |

DAS 27 9-89

NAS1149F0432P

Purchased

No

140

Each

1,367.000 40 160

**\*NAS1149F0432P\***

WASHER

\*\*

DAS 6 JUN 20 2017 DAS 28 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST260a   | 1000    |          |
| M137412  | 1000    |          |
| ST262    | 367     |          |
| M137361  | 367     |          |

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**\*162816\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 6/14/2017

Required Date: 6/22/2017

NAS1149F0663P

Purchased

No

140

Each

266.0000

Start Qty: 4.00

Required Qty: 4.00

16

**\*NAS1149F0663P\***

WASHER

\*\*

JUN 20 2017

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST260a

200

M137680

200

ST262

66

M136263

66

DAS  
27  
9-89

10



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[illegible]

## 5.0 PARTS LIST

| QTY<br>-541 | QTY<br>-543 | QTY<br>-545 | QTY<br>-547 | QTY<br>-511 | QTY<br>-501 | PART NUMBER   | DESCRIPTION                       |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X           |             |             |             |             |             | D350-607-541  | HELI-UTILITY-BASKET               |
|             | X           |             |             |             |             | D350-607-543  | HELI-UTILITY-BASKET               |
|             |             | X           |             |             |             | D350-607-545  | HELI-UTILITY-BASKET               |
|             |             |             | X           |             |             | D350-607-547  | HELI-UTILITY-BASKET               |
| 1           | 1           | 1           | 1           | X           |             | D350-607-511  | QUICK RELEASE BASKET MOUNTING KIT |
|             |             |             |             |             | X           | D350-607-501  | CONVERSION KIT                    |
| 1           | 1           | 1           | 1           |             | 1           | D2690-6       | LANYARD                           |
|             |             |             |             | 8           | 8           | D3501-1       | BUSHING                           |
|             |             |             |             | 2           | 2           | D3910-3       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-5       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-7       | X-TUBE LUG                        |
| 1           | 1           | 1           | 1           |             | 1           | D3912-041     | EYEBOLT RECEIVER ASSY             |
|             |             |             |             | 8           | 8           | D3984-030     | RUBBER EXTRUSION, X-TUBE          |
| 1           |             |             |             |             |             | D4030-041     | LONG BASKET ASSY                  |
|             | 1           |             |             |             |             | D4030-043     | LONG BASKET ASSY, LIGHTWEIGHT     |
|             |             | 1           |             |             |             | D4032-041     | SHORT BASKET ASSY                 |
|             |             |             | 1           |             |             | D4032-043     | SHORT BASKET ASSY, LIGHTWEIGHT    |
| 1           |             |             |             |             | 1           | D4917-300     | PLACARD, MAX LOAD                 |
| 1           |             |             |             |             |             | D4086-200     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             | 1           | D4917-315     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             |             | D4086-215     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             | 1           | D4917-320     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             |             | D4086-220     | PLACARD, MAX LOAD                 |
|             |             |             | 1           |             | 1           | D4917-332     | PLACARD, MAX LOAD                 |
| 1           | 1           | 1           | 1           | 1           | 1           | D4085-3       | PLACARD, INSTRUCTIONS             |
|             |             |             | 1           |             |             | D4086-232     | PLACARD, MAX LOAD                 |
|             |             |             |             | 1           | 1           | D4148-041     | FWD X-TUBE LUG ASSY               |
|             |             |             |             | 1           | 1           | D4149-041     | AFT X-TUBE LUG ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4150-041     | ATTACHMENT ARM ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4151-041     | BASKET FWD HARDPOINT ASSY (LOWER) |
| 1           | 1           | 1           | 1           |             | 1           | D4151-043     | BASKET FWD HARDPOINT ASSY (UPPER) |
|             |             |             |             | 1           | 1           | D4713-1       | SPACER                            |
|             |             |             |             | 2           | 2           | D4775-041     | STRUT ASSEMBLY                    |
|             |             |             |             | 2           | 2           | D4776-3       | SKIDTUBE CLEVIS                   |
| 6           | 6           | 6           | 6           |             | 6           | AN4-13A       | BOLT                              |
|             |             |             |             | 20          | 22          | AN4-14A       | BOLT                              |
|             |             |             |             | 4           | 4           | AN4-42A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN4C15        | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN310C4       | CASTELLATED NUT                   |
|             |             |             |             | 2           | 2           | AN6-13A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | MS17984-C413  | QUICK RELEASE PIN                 |
| 6           | 6           | 6           | 6           | 24          | 32          | MS21042L4     | NUT (OR MS21042-4)                |
|             |             |             |             | 2           | 2           | MS21042L6     | NUT                               |
| 1           | 1           | 1           | 1           |             | 1           | MS24665-151   | COTTER PIN                        |
|             |             |             |             | 1           | 1           | MS3367-5-0    | TIE WRAP                          |
| 2           | 2           | 2           | 2           |             | 2           | NAS1515H4L    | WASHER                            |
| 12          | 12          | 12          | 12          | 40          | 56          | NAS1149F0432P | WASHER                            |
| 3           | 3           | 3           | 3           |             | 3           | NAS1149C0463R | WASHER                            |
|             |             |             |             | 4           | 4           | NAS1149F0663P | WASHER                            |

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Revision: E

Date: 16.11.25